

## 230-22XX Chemlack Express 275 White NC Pigmented TC

<b>Product codes:</b>	230-2209 Matte	<b>Viscosity</b>	Zahn #2 signature cup 20 sec at 77°F
	230-2219 Low Gloss	<b>Flash Point:</b>	-4°F (-20°C)
	230-2229 Low Gloss	<b>Density (lb/gal):</b>	9
	230-2239 Satin	<b>Solid (% by weight):</b>	41%
	230-2259 Semi-Gloss	<b>Solid (% by volume):</b>	23%
	230-2289 High Gloss	<b>Shelf Life (months):</b>	12

### Product Description:

Chemlack Express 275 White is a single component nitrocellulose lacquer that provides good build and hide. This product has been formulated to meet 275 g/l VOC regulations. Chemlack Express 275 White is a quality coating designed for the professional applicator that requires an easy to handle product. Chemlack Express 275 White is supplied at a ready to spray viscosity. This coating will dry quickly and sand easily.

Recommended: Architectural Woodwork Institute Nitrocellulose Lacquer System (8<sup>th</sup> Ed).

### Uses:

Chemlack Express 275 White is recommended for household furniture, millwork, decorative items as well as many other interior wood applications

### Environmental Data (as supplied):

<b>VOC less exempt lb/gal:</b>	<2.29
<b>VOC lb/gal:</b>	<0.80
<b>VOC less exempt g/l:</b>	
<b>VOC g/l:</b>	
<b>VOC lb/lb Solid:</b>	<0.25
<b>VHAPs lb/lb Solid:</b>	<0.002

### Note:

See individual compliance sheets for specific data

### Application Data

<b>Suggested Uses:</b>	Wood Finish
<b>Mixing Ratio:</b>	N/A
<b>Suggested Uses:</b>	N/A
<b>Application Viscosity:</b>	Zahn #2 signature cup 17 – 20 seconds
<b>Reducer:</b>	803-1325 or 803-1349
<b>Retarder:</b>	800-5915
<b>Clean-up Solvent:</b>	800-5500
<b>Recommended Wet Film:</b>	3 – 5 mils
<b>Coverage:</b>	Coverage is 350 sq. ft/gal at 1 mil dry and at 100% transfer efficiency. Coverage will vary depending on method of application or coating thickness.

### Note:

The addition of these reducers or retarders could affect 275 VOC compliance.

**Directions for use:**

**Surface Preparation:**

Substrate must be sanded using 120, 150 or 180 grit steared paper prior to coating. Primers, if used, should be sanded prior to being coated with 280/320 grit steared paper. Appropriate primers are Versaprime 275 545-5120 or Chembase 275 White 545-1900. Chemlack Express 275 White cannot be used on metal or old oil finishes.

**General Information:**

Agitate material before use. Chemlack Express 275 White must be agitated thoroughly at all times to ensure product consistency and consistent gloss.

Apply at 3-5 mils wet on sanded substrate. Further coats may be applied after complete drying followed by sanding with 280/320 grit steared paper.

Maximum film build of Chemlack Express 275 White should not exceed 3 mils dry. Maximum film build of total coating system must not exceed 4 mils dry.

Chemlack Express 275 White should not be used and dried at temperatures below 64°F or relative humidity above 65%.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

**Drying Times:**

	<b>Room Temperature (20°C / 68°F)</b>	<b>Forced Drying Schedule (50°C / 122°F)</b>
<b>Tack Free Time:</b>	10 minutes	Flash off before entering oven
<b>Dry to Sand:</b>	30 - 45 minutes	2 - 3 hours
<b>Dry to Stack:</b>	20 – 30 minutes	60 – 90 minutes

**Note:**

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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