

## 546-8002 Chemvinyl Clear Vinyl Sealer

<b>Product codes:</b>	546-8002	<b>Viscosity</b>	Zahn #2 signature cup 30 sec at 77°F
		<b>Flash Point:</b>	-4°F (-20°C)
		<b>Density (lb/gal):</b>	7.4
		<b>Solid (% by weight):</b>	18%
		<b>Solid (% by volume):</b>	12%
		<b>Shelf Life (months):</b>	12

### Product Description:

Chemvinyl is a ready to use vinyl sanding sealer with good clarity and moisture resistance. It is a quick drying product with excellent sanding properties and is to be used where excellent adhesion is important. Chemvinyl provides a very good moisture barrier. It provides excellent adhesion to most wood species, as well as to topcoats.

### Uses:

This product is recommended for sealing kitchen cabinets, vanities as well as many other interior wood applications where adhesion or moisture may be a concern.

<b>Environmental Data (as supplied):</b>	<b>VOC less exempt lb/gal:</b>	<5.45
	<b>VOC lb/gal:</b>	<2.65
	<b>VOC less exempt g/l:</b>	
	<b>VOC g/l:</b>	
	<b>VOC lb/lb Solid:</b>	<1.9
	<b>VHAPs lb/lb Solid:</b>	<0.002

### Note:

N/A

<b>Application Data</b>	<b>Suggested Uses:</b>	Wood Sealer
	<b>Mixing Ratio:</b>	N/A
	<b>Suggested Uses:</b>	N/A
	<b>Application Viscosity:</b>	Zahn #2 signature cup 15 – 18 seconds
	<b>Reducer:</b>	803-1325
	<b>Retarder:</b>	800-5328
	<b>Clean-up Solvent:</b>	803-1298
	<b>Recommended Wet Film:</b>	3 – 5 mils
	<b>Coverage:</b>	200 sq ft/gal at 1 mil dry and at 100% transfer efficiency. Coverage will vary depending on method of application or coating thickness.

### Note:

N/A

Directions for use:

Surface Preparation:

Substrate must be sanded using 120, 150 or 180 grit stearated paper prior to staining or coating. Stain system used under acid catalyzed systems should be acid stable. AkzoNobel recommends using 825-90XX C-Mix stains or 890-85XX N.G.R. stains.

General Information:

Apply at 3 – 5 wet mils on sanded substrate. Maximum film build of Chemvinyl is not to exceed 2 mil dry. Allow 45 minutes to one hour to dry at a minimum of 68°F (20°C) prior to topcoating.  
Sand with 280/320 grit paper before topcoating and ensure topcoat is applied the same day the sanding is done.  
Always mix Chemvinyl while adding reducers in the recommended mixing ratios. Chemvinyl must be thoroughly agitated at all times to ensure product consistency.  
Chemvinyl is used for sealing wooden furniture and other wood surfaces for interior use only. It can be used on all wood types and after drying and sanding, may be overcoated with acid curing systems such as Danspeed (432-XXXX, 424-XXXX), Plastofix (421-XXXX). Chemvinyl may also be overcoated with pre-catalyzed materials such as Opticlear 431-8XXX or Chemcab 431-6XXX.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	10 – 15 minutes	Flash off before entering oven
Dry to Sand:	30 minutes	45 minutes
Dry to Stack:	15 – 20 minutes	30 minutes

Note:  
N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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