

Promatch Spray Stain Base

Product codes: 890-2200	Viscosity: N/A
	Flash Point: 25°F CC
	Density (lb/gal): 7.28 +/-0.20
	Solid (% by weight): 1.89
	Solid (% by volume): 1.42
	Shelf Life (months): 12

Product Description:

Ready to use spray stain that gives little or no grain raising. Formulated especially to be tinted with 844 colorants. Its unique solvent blend also gives the option of using dyes for the development of rich and deep colors.

Uses:

This product is intended for interior wood application.

Environmental Data (as supplied):

VOC less exempt lb/gal:	7.15
VOC lb/gal:	7.15
VOC less exempt g/l:	
VOC g/l:	
VOC lb/lb Solid:	0.00
VHAPs lb/lb Solid:	0.00

Note:

See individual compliance sheets for specific data.

Application Data

Suggested Uses:	Interior wood application.
Mixing Ratio:	N/A
Suggested Uses:	12 Months
Application Viscosity:	N/A
Reducer:	N/A
Retarder:	N/A
Clean-up Solvent:	Lacquer Thinner
Recommended Wet Film:	2-4 mils
Coverage:	N/A

Note:

N/A

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Directions for use:

Surface Preparation:

Clean and sand surface, remove excess dust.

General Information:

Product must be thoroughly agitated before use and during application for color consistency. Apply a wet coat of the spray stain on the sanded surface. Let dry a minimum of 30 minutes air dry before the application of the sealer. Keep under mixing to assure consistency of the product. Can be tinted with 844 tints and/or with dyes at a maximum of 6% volume.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	30 minutes	N/A
Dry to Sand:	N/A	N/A
Dry to Stack:	N/A	N/A

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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