

Product Code:

545-1902

VISCOSITY:

Z# 3/32" at 77°F

FLASH POINT:

-4°F (-20°C)

DENSITY (lb/gal):

9.7

SOLID (% by weight):

49%

SOLID (% by volume):

26%

SHELF LIFE (months):

12

Product Description: Chembase Pro 275 White is a single component nitrocellulose basecoat/primer that provides good build and hide. This product has been formulated to meet 275g/l VOC regulations.

Chembase Pro 275 White is a recommended primer for AkzoNobel's Chemlack 275 White nitrocellulose lacquer.

Chembase Pro 275 White is a quality coating designed for the professional applicator who requires an easy-to-handle product.

Chembase Pro 275 White is supplied at a ready to spray viscosity but can be reduced with acetone for various applications. This coating will dry quickly and sand easily.

Recommended: Architectural Woodwork Institute Nitrocellulose Lacquer System (8th Ed).

Uses: This system is designed for millwork, household furniture, decorative items as well as many other interior wood applications.

Environmental Data (as supplied):

VOC less exempt lb/gal: <2.29

VOC lb/gal: <1.0

VOC less exempt g/l: <275

VOC g/l: <120

VOC lb/lb Solid: <0.25

VHAPs lb/lb Solid: <0.05

See individual compliance sheets for specific data

Application Data:

SUGGESTED USES: Wood Finish

MIXING RATIO: N/A

POT LIFE: N/A

APPLICATION VISCOSITY: Z #2/20 - 30"

REDUCER: 800-5500

RETARDER: 803-1384

CLEAN-UP SOLVENT: 800-5500

APPLIED FILM THICKNESS: 3 - 5 mils

COVERAGE: Coverage (reduced 20% for application) is 375 sq. ft/gal at 1 mil dry and at 100% transfer efficiency. Coverage will vary depending on method of application or coating thickness.



AkzoNobel

Directions for Use

Chembase Pro 275 White
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Surface Preparation: Substrate must be sanded using 120, 150 or 180 grit steared paper prior to coating. Chembase 275 White should be sanded prior to being topcoated with 280/320 grit steared paper. Appropriate topcoats are Chemlack 275 White 230-19XX. Chembase Pro 275 White cannot be used on metal or old oil finishes.

General information: Agitate material before use. Chembase Pro 275 White must be agitated thoroughly at all times to ensure product consistency and consistent gloss.

Apply at 3-5 mils wet on sanded substrate. A further coat may be applied after complete drying followed by sanding with 280/320 grit steared paper.

Do not use acid catalyzed or precatalyzed coatings over Chembase Pro 275 White primer.

Maximum film build of Chembase Pro 275 White should not exceed 3 mils dry. Maximum film build of total coating system must not exceed 4 mils dry.

Chembase Pro 275 White should not be used and dried at temperatures below 64°F or relative humidity above 65%.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION.

Drying Times:

	At 68°F	At 122°F
Tack Free Time:	15 mins.	Flash off before entering oven
Dry to Sand:	30 - 45 mins.	20 - 30 mins.
Dry to Stack:	2 - 3 hours	60 - 90 mins.

Note: Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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